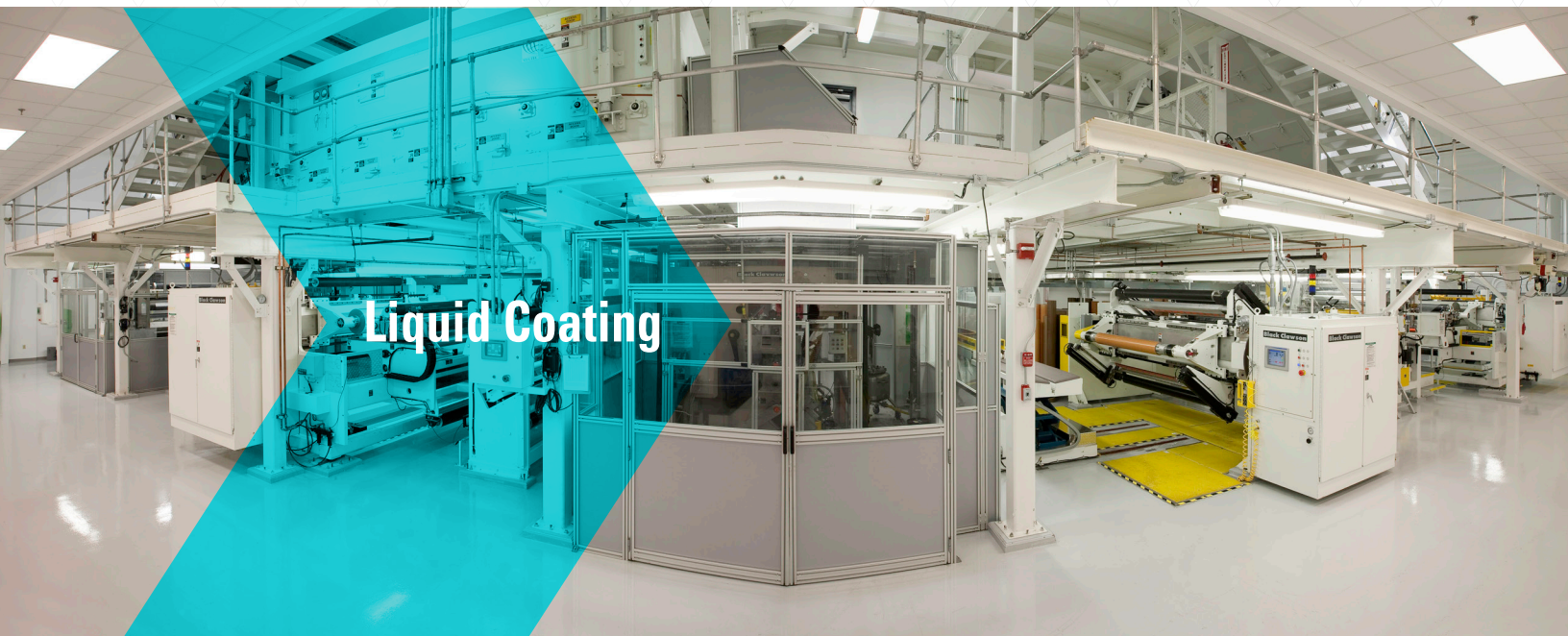




DAVIS-STANDARD®

Where your ideas take shape.



Liquid Coating

Tandem Window Film Coating Line

Overview

The Davis-Standard Window Film Line uses the versatility of the Series 4000 Cartridge Coater, advanced drying technology, advanced UV curing, laminating, specialized unwind and winding technology to ensure converters produce highest quality window film possible. This process is available for testing and evaluation at our Research and Technical Center in Fulton, New York.

Advantages

- Best in class optically clear window film
- Provide tailored solutions to meet customer needs
- Global locations for quick response, parts and service
- Process and application expertise

Features

- Dual-Direction Turret Unwind / Splicer
- Series 4000 Cartridge Coater
 - Reverse Gravure
 - Slot Die with Vacuum Box
- Advanced Dryer Technology
- Advanced UV Curing (nitrogen inerted)
- Single Direction Turret Winder / Roll Changer
- Station Knife and Zip Knife
- Integrator PRO Supervisory Control System
- AC Vector Drives

Tandem Window Film Coating Line

	Coat Weight	% Solids	Viscosity
Primer	0.06 to 1.65 gsm	5 to 20	< 50 cps
Scratch Resist	1.6 to 2.5 gsm	30 to 60	< 100 cps
Laminate Adhesive	1.6 to 16.3 gsm	10 to 40	< 400 cps
Mounting Adhesive	16.3 to 32.6 gsm	10 to 40	< 400 cps

Machine Data

- Roll Face: 2439 mm maximum
- Web Width: up to 2286 mm
- Substrates: PET, MPET, Laminated Structure 0.5 mil to 22 mil (12.5 μ to 550 μ)
- Line Speed: up to 150 mpm (tailored to process) Typ. 60 mpm
- Tension Range: 4.5 – 113 kgs
- Dryer Lengths: Scratch Resist (7.6 m– 24.4 m) tailored to process

Standard Features

- Dual Direction Turret Unwind / Splicer
- Web Guide
- Pull Roll
- Web Cleaner
- Cartridge Coater
 - Reverse Gravure
 - Slot Die
- Coater Enclosure
 - ISO 3 (Class 1000) Clean Room
- Roll Support Dryer
- UV Curing
- Laminator / Cooling Station
- Auxiliary Dual Direction Turret Unwind / Splicer
- Web Guide
- Edge Trim
- Single Direction Turret Winder / Roll Changer
- Patented Stationary Knife
- AC Vector Drives
- Integrator PRO Supervisory Control System

Optional Features

- Roll Handling
- Corona Treater
- Oxidizer
- E-Beam
- Dual Direction Turret Winder / Roll Changer
- Ozone Decomposer
- Single Position Terminal Equipment
- Custom Design Dryers
- Stripper Winder
- Alternative Coater Cartridges
 - Rod Cartridge
 - Flex Lip Slot Die Cartridge
 - EDDBA Gravure Cartridge
 - PGH Pressurized Gravure Head